

	MAX. FRAME SIZE (IN.)	IMPACT
Awning	72" x 36"	NO
Casement Picture	72" x 72"	NO
	APPLICABLE FOR SINGLE U	NITS ONLY

FRAME ANCHOR REQUIREMENTS TABLE		
FRAME/CLIP TO OPENING FASTENER TYPE MIN		MINIMUM EDGE DIST.
#10 PFH screws into frame and wood substrate	1-1/4"	See pg. 2-4
#8 PFH Zinc treated screws into clip and wood substrate at an angle	1-1/2"	
#8 PFH Zinc treated screws into clip and frame	FULL	See pg. 2-4

Installation Method		
Installation Clips	Screws thru the Frame	
Awning Sides = 18" from corners and on center Head = None Sill = 18" from corners and on center Fixed Casement Sides = 14-13/32" from corners and on center	Awning Sides = #10 PFH screws spaced 12" from corners and on center Head = None Sill = #10 PFH screws spaced 18" from corners and on center	
Head = 18" from corners and on center Sill = None	Fixed Casement Sides = #10 PFH screws spaced 12" from corners	
Note: For individual units, see page 4.	and on center Head = #10 PFH screws spaced 12" from corners and on center Sill = None	
	Note: For individual units, see page 4.	

GENERAL NOTES

For Mull End Installation,

see instructions

attached to unit

- 1. These units have been tested, analyzed, Hallmark certified, and FBC approved.
- 2. Bucking, openings, and bucking fasteners must be properly designed and installed to transfer wind loads to the structure. The unit was tested with 1/2" rough opening gap.
- 3. These units were tested with ponderosa pine bucks, Florida building code requires preservative treated southern pine bucks.

EXTERIOR ELEVATION

- 4. All hardware and fasteners shall be in accordance with these drawings and may not vary unless specifically mentioned on the drawings.
- 5. These units have been tested in accordance with and meet the requirements of the Florida Building Code.
- 6. Impact shutters are required only with non-impact units.
- 7. All anchors shall be installed as specified on these drawings. Specified embedment base material shall be beyond wall finish or stucco.
- 8. Testing of one wood species covers all other species with an equal or higher modulus of elasticity and modulus of rupture.
- 9. Testing of primed covers testing of clad as long as cladding is not structural (extruded), or wraps around the gasket.
- 10. Testing of windows and doors with a given width and thickness of solid stiles and rails, covers products with wider and thicker solid stiles and rails provided that construction details are consistent.
- 11. Any fixed geometric shape that fits within the tested/approved size for a particular product type is qualified by the rectangular shape(s) provided that the frame, sash, panels, components, and construction remain the same.
- 12. All fixed shaped units must fit inscribed into the allowable rectangular units and be governed by allowable design pressure or the respective rectangular unit.
- 13. Shims need to be located a maximum of 4" from each corner and a maximum of 4" from each anchor location.
- 14. Testing of a combination assembly qualifies the individual units of that assembly with width & height less than or equal to the individual test unit size. Anchorage of the individual units shall be at all perimeter locations in accordance with these drawings.

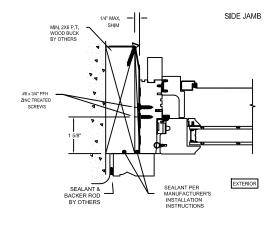


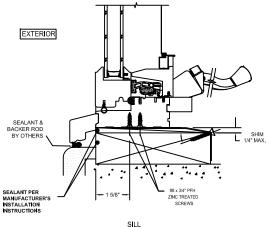
1323 South 11th Ave. Wausau, WI 54401 715-842-5666

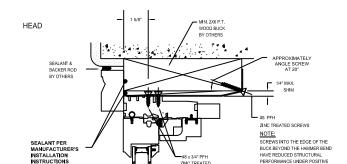
FL# 10		_# 10422	R&D No. 11146
	Revision		Drawn By: JRK
	Α		Date: 1/30/18
	В		Sheet: 1 of 4
	С		Drawing No. 11146

Installation Clip Installation - Combination Units

Awning Unit





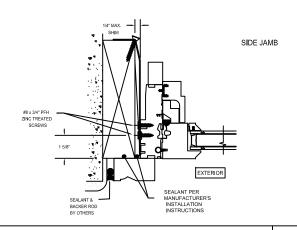


Casement Picture

ZINC TREATED

SCREWS

WIND PRESSURE.



GENERAL NOTES

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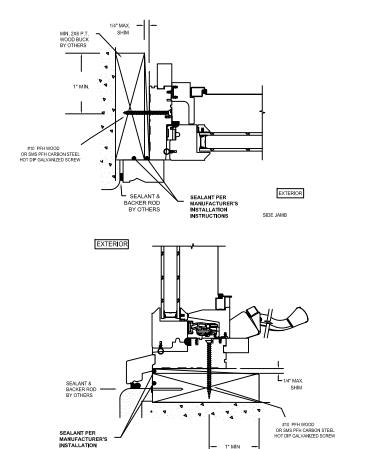


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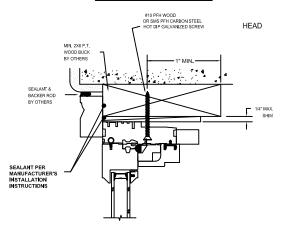
FL# 10422		R&D No. 11146
Revision		Drawn By: JRK
Α	12/21/20 MKL	Date: 01/30/18
В		Sheet: 2 of 4
С		Drawing No. 11146A

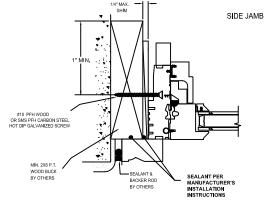
Screw Installation - Combination Units

Awning Unit



Casement Picture





EXTERIOR

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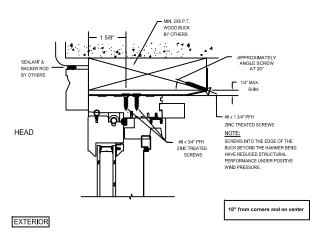
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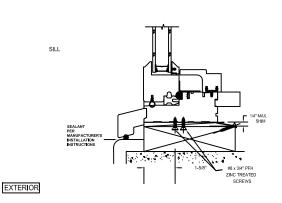
Additional Detail for Individual Units

Awning Unit

Installation Clip

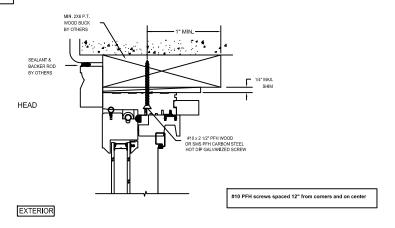


Casement Picture



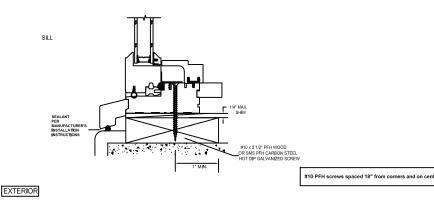
18" from corners and on cente

Screw Installation



Screw Installation

Installation Clip



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С		Drawing No. 11146C